

# INDUSTRIAL GAS EQUIPMENT





# PIPELINE EQUIPMENT

## MANIFOLDS

The **Cahouet** automatic switchover manifold secures a highly reliable uninterrupted gas supply. **Changeover to reserve bank is fully automatic.** Simply reset cylinder / bundle bank priority by **manual lever operation** after replacement of the empty pack.

Perfect outlet pressure stability is guaranteed with our high quality BP line regulator. Manifold fitted with safety relief valve and purge valve.

**IMPORTANT:** "No down-time maintenance manifold" equipped with check-valves on each bank. Maintenance of one regulator is possible while the second regulator is still working.

## GASES

Non corrosive gases including O<sub>2</sub> - C<sub>2</sub>H<sub>2</sub> - NH<sub>3</sub> - propane, LAR, LIN, LOX...

## INLET PRESSURE

For non corrosive gases and O<sub>2</sub>: **200 or 300 bar** (acc. to manifold)  
Acetylene: 20 bar  
Ammonia: 10 bar  
Propane: 8 bar  
Cryogenic gases : 10 bar

## OUTLET PRESSURE

For non corrosive gases and O<sub>2</sub>: from **0 to 70 bar** (acc. to manifold)  
Acetylene: from 0.2 to 0.9 bar  
Ammonia: from 0.2 to 1 bar  
Propane: from 0.5 to 2 bar  
Cryogenic gases: from 1 to 6.5 bar

## WALL PANELS

Acc. to customer specification

## PIPELINE ACCESSORIES

### DUAL LINE REGULATORS ASSEMBLY D300 / D800

Inlet pressure: 50 bar max.  
Adjustable outlet pressure: 0-40 bar  
Flow: 100 / 300 Nm<sup>3</sup> / h  
Dual line regulators to be installed on the vaporizer outlet



### HP FLEXIBLE HOSES

PTFE, Stainless Steel, polyamide, EPDM.  
Working pressure: up to 700 bar (25 bar for C<sub>2</sub>H<sub>2</sub>)  
Burst pressure: >1500 bar  
Inner tube 6, 10, 12, 15 mm  
All fittings available  
2 stainless steel braids, Kevlar braid  
Anti-whip safety cable



### SAFETY VALVES

Set pressure range from 0.5 to 485 bar  
Instantaneous switch from "close" to "open" position at maximum flow rate



### HEATERS

Installed on the cylinder outlet or manifold inlet to prevent freezing up of regulators.  
Gases: CO<sub>2</sub>, mix, O<sub>2</sub>, N<sub>2</sub>O  
Pressure: 300 bar  
Power: 500 W or 1000 W



### FLOWMETERS

Type Induflow with calibrated holes  
Inlet pressure: from 2.7 to 6 bar  
Flow: 0-6 lpm / 0-15 lpm / 0-40 lpm  
Type Dynaflo with paddle technology  
Inlet pressure: from 2.5 to 4 bar  
Flow: from 50 ccpm to 150 lpm



### PANEL-MOUNT SHUT-OFF VALVE

Inlet pressure max.: 15 bar  
Flow max: 20 Nm<sup>3</sup> / h



# HIGH PRESSURE REGULATORS

TYPE	INLET PRESSURE (bar)	OUTLET PRESSURE (bar)	FLOW (Nm <sup>3</sup> / h)	SPECIFICATIONS	
BUT-HP	200	0,03 - 1	2	Cylinder - 2 stages High precision	
INDU 40	200	3 - 8	22	Cylinder 1 stage	
INDUBLOC	200	-	0-6 lpm 0-15 lpm 0-40 lpm	Cylinder - 1 stage TIG welding : shielding gas + back purging	
DYNABLOC	200	-	From 50 cc / min to 150 lpm	Cylinder - 1 stage Paddle technology	
CL-HP	200	1 - 17	28	Pipeline and cylinder 1 stage	
INDU 12	200	0,2 - 16	20	Cylinder 1 stage	
D.E.L	200 or 300	0,5 - 12	75	Cylinder - 2 stages Good precision	
SAM	200 or 300	1 - 17	33	Cylinder 1 stage	
PMD	200 or 300	1 - 70	110	Pipeline - 1 stage Wall station (semi-manifold)	
P RANGE	300	1 - 200	650	Pipeline and cylinder 1 stage Very high flow	
EOLE	200 or 300	1 - 40	200	Pipeline - 1 stage Very high flow	
THD	420	80 - 135	150	Cylinder 1 stage	

# LOW PRESSURE REGULATORS

TYPE	INLET PRESSURE (bar)	OUTLET PRESSURE (bar)	FLOW (Nm <sup>3</sup> /h)	SPECIFICATIONS	
TBP	4	0,02 - 0,1	35	Pipeline - Precise regulation of low pressure	
CM-TBP	6	0,03 - 1	116	Pipeline High precision regulation	
BUT	7	0,03 - 1	6	Pipeline High precision regulation	
BP-NH3	10	1 - 4	16	Pipeline and cylinder For ammonia	
CL-BP	20	1 - 12	75	Pipeline	
FDL-LB	25	0,5 - 7	15	Point of use - Pipeline	
BP100	50	0,5 - 12	200	Pipeline - Point of use (F 1/4" BSPP)	
BP100HD	50	12 - 40	300	Pipeline - High flow (F 1/4" BSPP)	
BP300	50	0,5 - 12	400	Pipeline (F 1/2" BSPP)	
BP300 HD	50	12 - 40	600	Pipeline - High flow (F 1/2" BSPP)	
BP500 TBP	10	0,2 - 0,7	100	Pipeline - High flow Low pressure (F 3/4" BSPP)	
BP500	50	0,5 - 12	600	Pipeline - High flow (F 3/4" BSPP)	
BP800	50	0,5 - 12	800	Pipeline - High flow (F 1" BSPP)	
BP800 HD	50	13 - 30	800	Pipeline High flow and pressure (F 1" BSPP)	
BP1500	50	0 - 10	2200	Pipeline - High flow (F 1 1/2" BSPP)	
D300	50	0,5 - 40	100	Pipeline - Medium flow	
D800	50	0 - 12	760	Pipeline - High flow	

## S2V AND HIGH PRESSURE STAND

Connection from bundle to pipeline including High Pressure Valve



Floor installation



Wall installation

## "BP-ICE"

Low temperature line regulator range

**Approved for -40°C +60°C service**

100 000 cycles tested

